

My Fleet

OPERATING MANUAL



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1 About My Fleet

My Fleet is an Internet-based cloud service for X8 MIG Welders' owners, which provides information about each X8 MIG Welder device. Sign in to My Fleet through [My Kemppi website](#), or directly through myfleet.kemppi.com, if you already have a customer account for the service.

My Fleet provides first year manufacturer's validation certificate according to EN 50504 *Validation of arc welding equipment* for X8 Power Source and X8 Wire Feeder. My Fleet also indicates the welding system's performance and suitability for welding applications by showing the firmware and welding software installed.

My Fleet is free of charge, but requires an ownership of one or more X8 MIG Welders to acquire the statistical data of the welding system. Some of the additional features of My Fleet require connecting your welding system to the Internet.

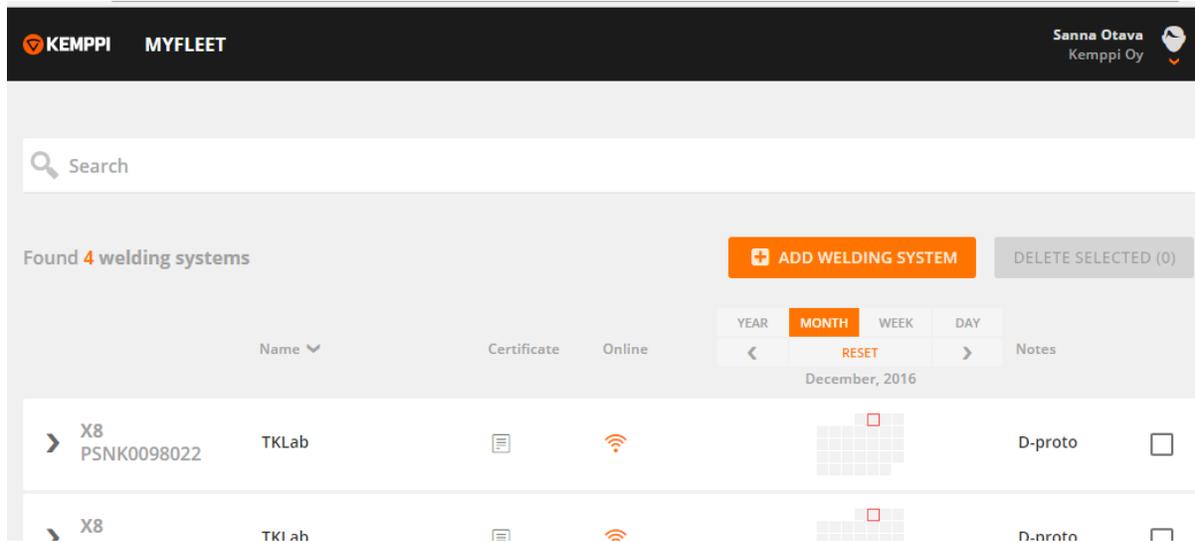


Figure 1: My Fleet home page

2 Creating My Kemppi ID and subscribing to My Fleet



Note:

You can only subscribe to the My Fleet service if you own X8 MIG Welder. You need its serial number and security code for the registration.

1. Start the registration for your company at www.kemppi.com/mykemppi or directly at registration.cloud.kemppi.com/my-fleet.
2. Provide the serial number and security code of the X8 MIG Welder power source. After the validation of the given information, provide your name, email address and a password to use for My Kemppi ID.

If your company already uses other Kemppi cloud services such as WeldEye, ask the super-user to add you as a new user for My Kemppi ID and then continue to registering.

If you already use other Kemppi cloud services, use your existing My Kemppi ID user name (that is, your email address) and the system recognizes you and your organization.



Note:

Find the serial number and the security code on the rating plate of the power source.

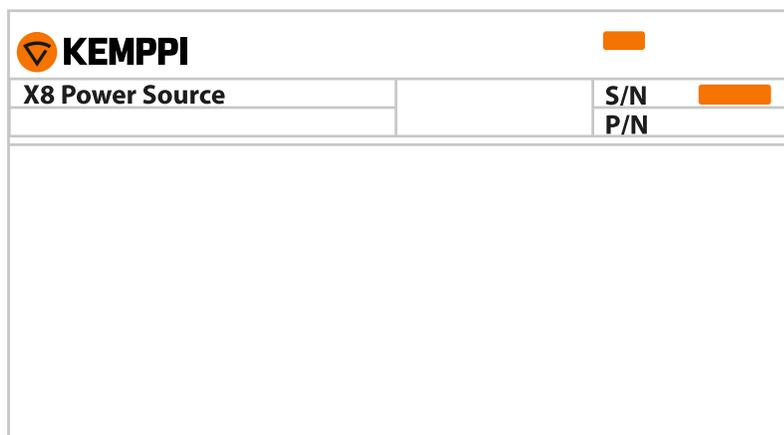


Figure 2: Rating plate, where the serial number and security code fields are marked with orange color



Note:

If you are not able to add your welding system to the My Fleet service, contact Kemppi support through www.kemppi.com or softwaresupport@kemppi.com.

3. You receive further information to your email address within minutes. After that, you can continue to subscribe to the My Fleet service. Provide your company's detailed information and accept the terms and conditions.

If you are the first user of your organization, you are automatically set as a super-user for My Fleet and My Kemppe ID, and you can add other users later.

4. When you have an account, you can log in to My Fleet directly at myfleet.kemppi.com.
Reset the password at the login page, if you forget it.

3 Downloading manufacturer's validation certificate for X8 Power Source and X8 Wire Feeder

My Fleet provides first year manufacturer's validation certificate according to EN 50504 *Validation of arc welding equipment* for X8 Power Source and X8 Wire Feeder.

Proceed as follows:

1. Click the serial number of the device at the beginning of the row.
The device information card opens.
2. Click **Certificate** on the POWER SOURCE card.
The validation certificate opens as a new tab of the browser.
3. Download or print the document.



Note:

If your X8 Power Source has never been connected to the Internet, the information of the X8 Wire Feeder is missing. Use the Search field at the bottom of the main page to browse the certification.

4 Adding your devices to My Fleet

Proceed as follows:

1. Click **Add welding system** in the upper right corner.
A pop-up window opens.
2. Fill in the power source serial number and security code.
Find the serial number and the security code on the rating plate of the power source.

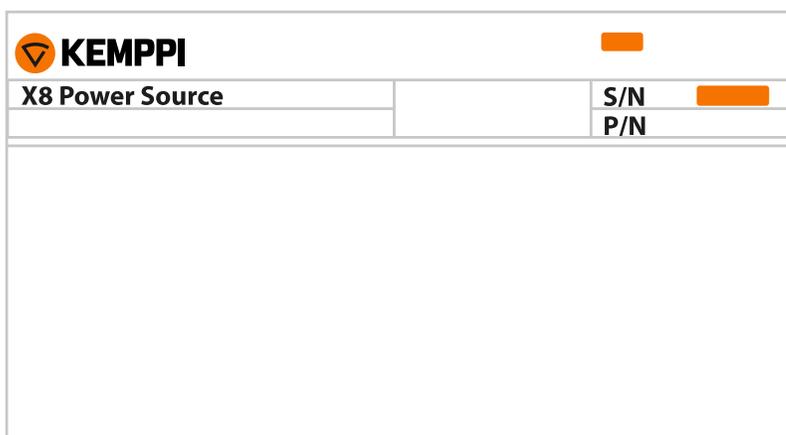


Figure 3: Rating plate, where the serial number and security code fields are marked with orange color



Note:

If your company has several accounts, or you are not able to add your welding system to the My Fleet service, contact Kemppi support through www.kemppi.com or softwaresupport@kemppi.com.



Note:

When adding the welding system to the My Fleet list, the device is attached to your company account also in other available Kemppi cloud services, such as WeldEye. The aftersales, warranty procedures and services are not included in the registration, but some customer service activities are faster, if you keep your My Fleet list updated.

5 Unregistering your device

Proceed as follows:

1. Click the box at the end of the device name row to tick it.
2. Click **Delete** on the upper right corner.

You can re-register the device, if needed.



Note:

If you sell your welding device as a second hand product, remove it from your My Fleet list first.

6 Connecting to Kemppli cloud services

To use the Kemppli cloud services, connect the welding machine to the Internet either through a WLAN or a wired connection. Form the connection by using the **Cloud services** view in the **View** menu. You can also see the status of the Cloud services there.



Note:

Cloud communication requires that your network firewall allows outbound data through ports 80 (HTTP), 123 (NTP), 443 (HTTPS) and 8883 (Secure MQTT).

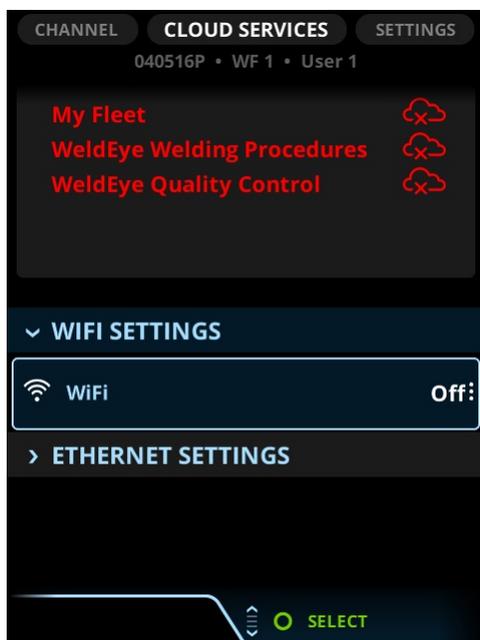
Kemppli cloud services include, for example, My Fleet and WeldEye.

For more information on My Fleet, see [My Fleet](#). For more information on WeldEye, see [Introduction to WeldEye for welding procedure and qualification management](#). For more information on operating Control Pad, see [Control Pad](#).

WLAN connection

Proceed as follows:

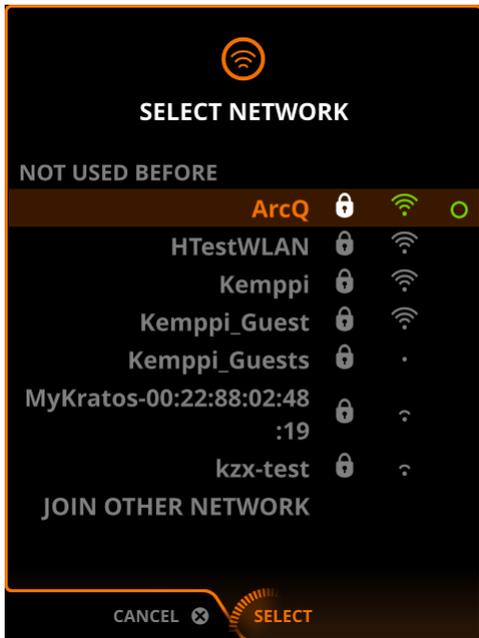
1. Go to the **View** menu > **Cloud services** > **WiFi settings**.



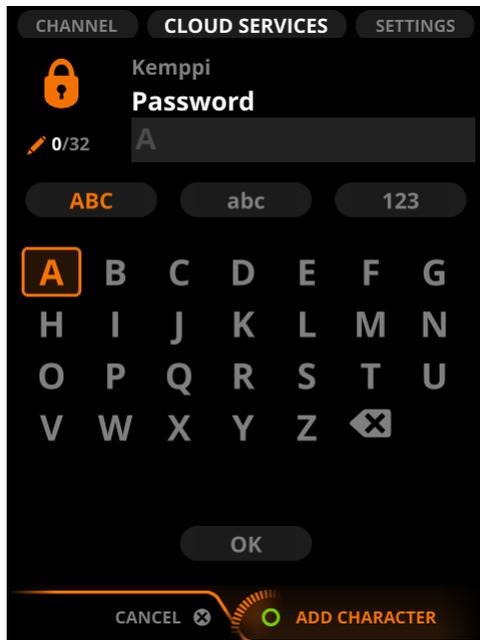
2. Switch the WiFi on.



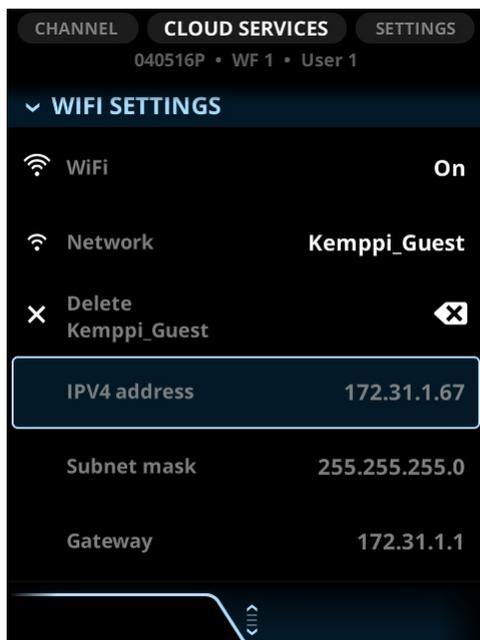
3. Select the WLAN network.



4. Fill in the password, if needed.



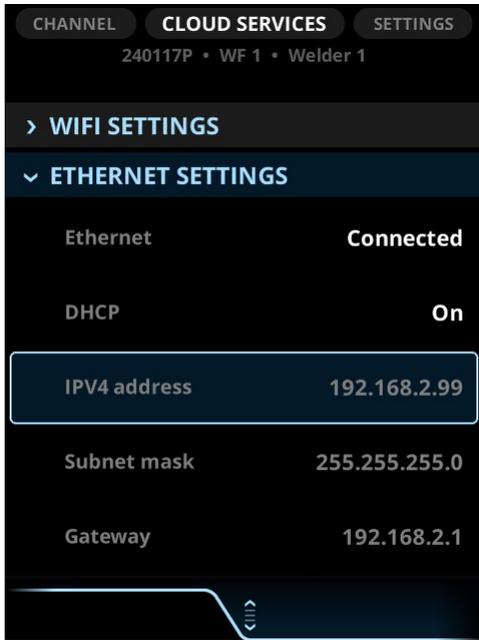
5. Network details are shown in **WiFi settings**, when the WLAN connection is created.



Wired connection

The Ethernet connection is automatically created when you connect the Ethernet cable to X8 MIG Welder. The Ethernet connection details are shown in **Ethernet settings** when the connection is created.

Set **DHCP** to OFF to configure the Ethernet settings manually.



Cloud services status

The different icons for cloud services are in the table below.

Table 1: Cloud services icons

	Connection to the service
	No connection to the service
	No user rights to the service



7 Terms and conditions

1. Acceptance

The Software of My Fleet is provided as a service from the cloud (the "Cloud Service"). These terms and conditions ("Terms") govern your use of the Cloud Service operated and provided by KEMPPI Oy or its affiliates (collectively "KEMPPI"). If you do not agree to these Terms, you may not use the Cloud Service. If you are entering into these Terms on behalf of an entity, you represent that you have the actual authority to bind such entity (you and/or such entity collectively the "Customer") to these Terms.

KEMPPI expressly reserves the right to modify the Terms at any time at its sole discretion, and without prior notice to the Customer, by including such modification in these Terms with notification of the effective date of such modified Terms. If at any time the Customer do not agree to any modified Terms, the Customer may no longer use the Cloud Service.

2. The service

The Cloud Service is provided "as is". KEMPPI assumes no responsibility or liability of the Cloud Service's functionality or fit for purpose. The Customer is responsible and liable for any use of the Cloud Service under the Customer's usernames and passwords.

EXCEPT AS EXPRESSLY PROVIDED ABOVE IN THIS CHAPTER 2 AND TO THE MAXIMUM EXTENT PERMITTED BY APPLICABLE LAW, KEMPPI AND ITS SUBCONTRACTORS PROVIDE THE CLOUD SERVICE "AS IS". KEMPPI DOES NOT WARRANT NOR GUARANTEE THAT THE CLOUD SERVICE WILL BE ERROR FREE OR UNINTERRUPTED OR THAT KEMPPI WILL CORRECT ALL ERRORS OR FAULTS. TO THE EXTENT PERMITTED BY LAW, THESE LIMITED WARRANTIES ARE EXCLUSIVE IN CONNECTION WITH THE PROVISION OF THE CLOUD SERVICE AND KEMPPI AND ITS SUBCONTRACTORS MAKE NO OTHER WARRANTIES OF ANY KIND, WHETHER EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, AND SPECIFICALLY DISCLAIMS ALL IMPLIED WARRANTIES OR CONDITIONS, INCLUDING ANY WARRANTIES OR CONDITIONS OF MERCHANTABILITY, SATISFACTORY QUALITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO THE CLOUD SERVICE.

The Cloud Service will be available for the Customer through an Internet connection arranged by the Customer, and will be hosted on servers appointed by KEMPPI. The Cloud Service may not be available in some countries and may be provided only in selected languages. The Customer is aware of and acknowledges that the Customer's access to the Internet cannot be guaranteed and that KEMPPI shall not, under any circumstances, be liable for any deficiencies or errors in the Customer's own Internet connections and/or network.

KEMPPI may from time to time update the Cloud Service in accordance with reported errors, reported user needs and/or according to KEMPPI's development plans for the Cloud Service. The Service may not be available during maintenance breaks and other times.

3. Activation of the service

In order to use the Cloud Service, the Customer are required to register a company account ("Account") or use the existing company account. When the Customer register the Account, the Customer must provide true, accurate and current information. Upon granted Account, the Customer is able to add new users under the Account with individual user names and passwords. The Customer is responsible for any use of the Account and the Cloud Service with the Customer's usernames and passwords.

Upon proper Account registration and subscription, KEMPPI grants to the Customer a right to use the Cloud Service. KEMPPI does not grant any other right or license, whether express or implied, to the Customer to exploit the Cloud Service in any other manner than expressly specified in these Terms. All other rights are expressly retained by and reserved to KEMPPI.

The Customer's valid ownership of KEMPPI X8 MIG WELDER is a precondition for use of the Cloud Service. Some additional functionalities of the Cloud Service require also the KEMPPI X8 MIG WELDER device connection to the Internet. The Customer shall be responsible for the connection between the device and the Customer's networks.

4. Fees

The Customer has one (1) company Account with max ten (10) individual users with individual usernames and passwords for the Cloud Service as free of charge.

KEMPPI has the right to merge together two (2) or more Accounts of the same Customer.

All prices (including free of charge services) will be reviewed on an annual basis and subject to change upon KEMPPI's prior notice, which will be provided to the Customer thirty (30) days prior to possible changed prices become effective. If the Customer does not agree to the changed prices, the Customer must cease to use the Cloud Service on the date the changed prices become effective at the latest.

5. Intellectual property

All Intellectual Property Rights to the Cloud Service and the Documentation or other Authorship Works, or materials created, developed or provided by KEMPPI under these Terms shall be and remain the exclusive property of KEMPPI. The Customer has no right to 1) reproduce KEMPPI IP Protected Material ("KIPPM"), 2) copy or modify the KIPPM, 3) create derivative works based on the KIPPM, 4) license, sublicense, sell, resell, rent, lease, transfer, assign distribute or otherwise make the KIPPM available to any third party other than to the Customer's authorised users (and if applicable, to the authorised users of its subsidiaries), 5) reverse engineer or decompile any portion of the KIPPM, except to the extent permitted by law, 6) access the KIPPM in order to build any commercially available product or service, or 7) copy any features, functions, integrations, interfaces or graphics of the KIPPM.

All information and data received from the KEMPPI databases or KEMPPI X8 MIG WELDER devices ("Device data") are exclusive property of KEMPPI and KEMPPI shall grant to the Customer a free of charge, worldwide, revocable, limited right and license to use the portion of the Device data which is related to the devices owned by the Customer and which Device data is provided via the Cloud Service to the Customer.

For the avoidance of doubt, the Customer's Intellectual Property Rights which exist at the Effective Date of the Terms shall remain vested in and be the exclusive property of the Customer.

6. Confidentiality and data protection

Should the Customer and/or its subsidiaries collect and process any personal data, identification data or other such data (e.g., location data)(collectively "**Customer Group Personal Data**") and insert such initially collected Customer Group Personal Data into the Cloud Service, the Customer and its subsidiaries shall confirm that they have collected and processed and will collect and process such Customer Group Personal Data in accordance with applicable legislation and regulations and these Terms. The parties agree that KEMPPI shall only process the Customer Group Personal Data to the extent necessary to provide the Cloud Service to the Customer. KEMPPI shall not be liable for circumstances where an individual makes a claim or complaint regarding KEMPPI's actions to the extent such actions result from instructions received from the Customer and/or its subsidiaries. In addition, KEMPPI has a right to use the Customer Group

Personal Data processed through and by the Cloud Service for the statistical purposes and business and product development purposes. This usage is executed so that the Customer's identity or detailed information is not disclosed to third parties.

The Customer acknowledges and agrees that KEMPPI's and its third party subcontractors' servers may locate also outside the EU and hence, the Customer Group Personal Data may be processed in connection with the provision of the Cloud Service also outside the EU. In the event the Customer is an entity whose domicile is in the EU, the Customer shall, on its own behalf and behalf of its subsidiaries, enter into the Standard Contractual Clauses Terms ("**SCCA**") with KEMPPI.

The Customer shall ensure that the Customer and its subsidiaries are entitled to transfer the relevant Customer Group Personal Data that is initially collected by the Customer and/or its subsidiaries and saved in the Customer's systems to KEMPPI so that KEMPPI and its subcontractors may lawfully use, process and transfer the Customer Group Personal Data in accordance with these Terms on behalf of the Customer and/or its subsidiaries.

KEMPPI may use subcontractors to provide certain Services on its behalf for the Cloud Service. The duration of the data processing of the Customer Group Personal Data shall be the term of these Terms.

7. Customer's undertakings

The Customer agrees and undertakes not to use the Cloud Service in any other manner than permitted by these Terms. The Customer further agrees not to intentionally or negligently introduce any viruses, worms, Trojan horses or any other malicious code, programs, scripts or files (collectively "Viruses") into the Cloud Service.

The Customer is responsible for all devices and telecommunication connections linked to its network (especially its Wi-Fi network) and for sufficient technical protection of said devices, telecommunications connections and network in order to secure data security.

8. Limitation of liability

KEMPPI shall be liable only for a direct damage that is proved to have resulted from KEMPPI's own intentional or grossly negligent actions. All direct damages must be claimed from KEMPPI within one (1) month from the date of the intentional or grossly negligent action, on which the claim is based, was detected or should have been detected. KEMPPI's total aggregate liability to the Customer, including its subsidiaries, arising out of a breach of KEMPPI's obligations under these Terms, shall be limited to the lower of EUR 10,000 or twenty per cent (20 %) of the total value of the Cloud Service fees paid by the Customer under these Terms during the immediately preceding twelve (12) month period for the Cloud Service from which the claim arose.

KEMPPI shall not be liable for loss of use, loss of production, loss of profit or loss of any contract, or for any indirect, special, punitive or consequential loss or damage (collectively "Indirect Damages") nor the destruction, loss or alteration of the Customer's data or data files, nor for any damages and expenses, including expenses involved in the reconstruction of data files (collectively "Data Loss"). KEMPPI shall not be liable either for any interference, unauthorized use, attempted unauthorized use, or a parallel or similar issue affecting the Customer or an information system, including hardware and its installed software, whether originating from an information network or another source.

9. Force Majeure

KEMPPI shall not be obliged to perform any obligation nor liable to the Customer for any failure of performance hereunder, if KEMPPI is prevented from doing so for causes beyond KEMPPI's reasonable control and occurring without KEMPPI's fault or negligence including, but not limited

to, natural disasters, acts of government, flood, fire, civil unrest, acts of terror, strikes or other industrial actions, computer attacks or malicious acts, such as attacks on or through Internet (a "Force Majeure Event"). The Force Majeure Event shall also include 1) a situation of Force Majeure Event for KEMPPI's subcontractors or licensors, 2) an improper performance of obligations by suppliers appointed by the Customer for KEMPPI, as well as 3) defects in objects, materials or software of third parties which the Customer has required KEMPPI to use.

10. Validity and Termination

These Terms shall become effective upon Activation of the Cloud Service and shall continue to be effective until terminated.

Customer may terminate these Terms and cease to use the Cloud Service by contacting KEMPPI customer support service in written. KEMPPI may terminate the Customer's Account(s) or restrict the Customer's access to the Cloud Service if there is an indication that the Customer has breached these Terms. KEMPPI may terminate these Terms and delete the Customer's Account(s) with a prior notice if none of the users under the Customer's Account have signed into the Cloud Service in the past 24 months. After termination of these Terms KEMPPI has no obligation to maintain or provide nor delete any data.

All disclaimers, representations and covenants, which due to their nature are intended to survive termination of these Terms, shall remain in force after termination of these Terms.

KEMPPI is entitled in whole or in part to assign and transfer these Terms and any of its rights and obligations under said Terms to any subsidiary or affiliated company or to any third party in connection with any business transaction, including but not limited to, a merger, demerger, acquisition, company reorganization, joint venture, or sale of assets.

These Terms are governed by and construed in accordance with the laws of Finland excluding its choice of law provisions, the Finnish Sale of Goods Act (35581987, as amended) and the CISG, and both the Customer and KEMPPI agree to submit to the exclusive jurisdiction of the Arbitration Institute of the Finland Chamber of Commerce. Any dispute, controversy or claim arising out of or relating to these Terms [or KEMPPI General Terms and Conditions], shall be finally settled by arbitration by three (3) arbitrators in accordance with the Arbitration Rules of the Finland Chamber of Commerce. The language of any proceedings shall be English, and the seat of arbitration shall be Helsinki, Finland.